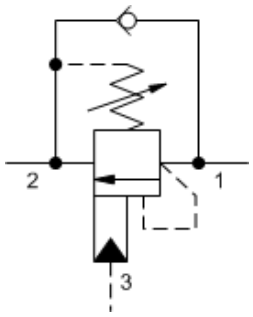
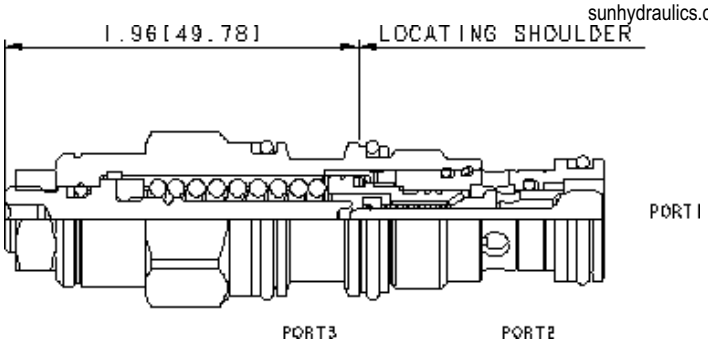
MODEL
CBBH

10:1 pilot ratio, restrictive counterbalance valve
SERIES 1 / CAPACITY: 20 L/min. / CAVITY: T-11A

sunhydraulics.com/model/CBBH



3-Port Non-vented



Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over-center valve.

CONFIGURATION

L	Control	Standard Screw Adjustment
K	Functional Setting Range	1000 - 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting
N	Seal Material	Buna-N
(none)	Material/Coating	Standard Material/Coating

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	20 L/min.
Pilot Ratio	10:1
Maximum Recommended Load Pressure at Maximum Setting	270 bar
Maximum Setting	350 bar
Pilot Configuration	Standard
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Adjustment - No. of CCW Turns from Min. to Max. Setting	3.75
Operating Characteristic	Standard
Reseat	>85% of setting
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.16 kg.

CONFIGURATION OPTIONS

Model Code Example: CBBHLKN

CONTROL (L)

- **L** Standard Screw Adjustment
- **C** Tamper Resistant - Factory Set

FUNCTIONAL SETTING RANGE (K)

- **K** 1000 - 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting
- **C** 2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting
- **D** 1000 - 2500 psi w/4 psi Check (70 - 175 bar w/ 0,3 bar Check), 2000 psi (140 bar) Standard Setting
- **J** 2000 - 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting

SEAL MATERIAL (N)

- **N** Buna-N
- **V** Viton

MATERIAL/COATING

- Standard Material/Coating
- **/LH** Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Restrictive valves have no relief capacity other than as a thermal relief.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- This valve does not have positive seals on the pilot section and will pass between 2 and 20 in^3/min./1000 psi (0,03 and 0,3 L/min./70 bar) between port 2 and port 3, depending on load pressure. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- Lower pilot ratios (pilot gain) promote machine stability.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

RELATED MODELS

- CBBHX Fixed setting, 10:1 pilot ratio, restrictive counterbalance valve