

# sunhydraulics.com/model/CBAA 1.96(49.78) PORTI INLET

## **CONFIGURATION**

L	Control	Standard Screw Adjustment
I	Functional Setting Range	400 - 1500 psi w/25 psi Check (28 - 105 bar w/ 1,7 bar Check), 1000 psi (70 bar) Standard Setting
N	Seal Material	Buna-N
(none) Material/Coating		Standard Material/Coating

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over-center valve.

## **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	10 L/min.
Pilot Ratio	3:1
Maximum Recommended Load Pressure at Maximum Setting	215 bar
Maximum Setting	280 bar
Pilot Configuration	Sealed
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Adjustment - No. of CCW Turns from Min. to Max. Setting	3.75
Operating Characteristic	Ultra-restrictive
Reseat	>85% of setting
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990011007
Seal kit - Cartridge	Polyurethane: 990011002
Seal kit - Cartridge	Viton: 990011006
Model Weight	0.16 kg.

## **CONFIGURATION OPTIONS**

## **Model Code Example: CBAALIN**

# L Standard Screw Adjustment

CONTROL

- C Tamper Resistant Factory Set
- R Lockwired Screw Adjustment

# (L) FUNCTIONAL SETTING RANGE (I) SEAL MATERIAL

- 400 1500 psi w/25 psi Check (28 -105 bar w/ 1,7 bar Check), 1000 psi (70 bar) Standard Setting
- A 1000 4000 psi w/4 psi Check (70 -280 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting
- **B** 400 1500 psi w/4 psi Check (28 105 bar w/ 0,3 bar Check), 1000 psi (70 bar) Standard Setting
- H 1000 4000 psi w/25 psi Check (70 -280 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting

# N Buna-N

Viton

# (N) MATERIAL/COATING

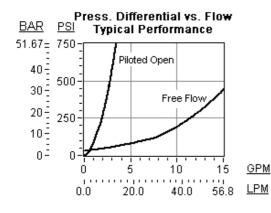
/AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

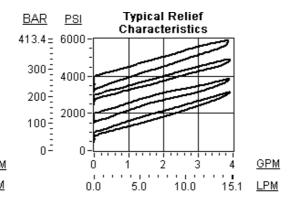
© 2019 Sun Hydraulics 1 of 2

## **TECHNICAL FEATURES**

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Restrictive valves have no relief capacity other than as a thermal relief.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve has positive seals between all ports.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel
  components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of
  Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## PERFORMANCE CURVES





## **RELATED MODELS**

• CBAAX Fixed setting, 3:1 pilot ratio, ultra-restrictive counterbalance valve

© 2019 Sun Hydraulics 2 of 2