

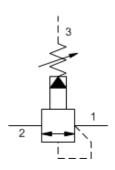


Pilot-operated, balanced piston sequence valve

TECHNICAL DATA







Sunhydraulics.com/model/RSFC 2.81(71.37) LOCATING SHOULDER PORTI INLET PORTI DRAIN SEQUENCE

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

CONFIGURATION

L	. Control Standard Screw Adj			
W	Adjustment Range	150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting		
N	Seal Material	Buna-N		
(non	e) Material/Coating	Standard Material/Coating		

Pilot-operated, balanced piston sequence valves will supply a secondary circuit with flow once the pressure at the inlet (port 1) has exceeded the valve setting. The pressure setting of a sequence valve controls the pressure at port 1 relative to the pressure at the drain (port 3). These valves are insensitive to back pressure at port 2 (sequence), up to the valve setting. They may be used to regulate pressure in place of 2-port relief valves if there is pressure in the return line.

Cavity	T-2A
Series	2

Cavity	1-2/1		
Series	2		
Capacity	120 L/min.		
Factory Pressure Settings Established at	15 L/min.		
Maximum Operating Pressure	350 bar		
Control Pilot Flow	0,16 - 0,25 L/min.		
Maximum Valve Leakage at 110 SUS (24 cSt)	50 cc/min.@70 bar		
Response Time - Typical	10 ms		
Adjustment - No. of CW Turns from Min. to Max. setting	5		
Valve Hex Size	28,6 mm		
Valve Installation Torque	61 - 68 Nm		
Adjustment Screw Internal Hex Size	4 mm		
Locknut Hex Size	15 mm		
Locknut Torque	9 - 10 Nm		
Seal kit - Cartridge	Buna: 990202007		
Seal kit - Cartridge	EPDM: 990202014		
Seal kit - Cartridge	Polyurethane: 990002002		
Seal kit - Cartridge	Viton: 990202006		
Model Weight	0.29 kg.		

NOTES

For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

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CONFIGURATION OPTIONS

Model Code Example: RSFCLWN

E EPDM

V Viton

CONTROL	(L)	ADJUSTMENT RANGE	(W)	SEAL MATERIAL	(N)	MATERIAL/COATING

L Standard Screw Adjustment

- C Tamper Resistant Factory Set
- J Capped Screw Adjustment
- K Handknob
- O Handknob with Panel Mount
- W Hex Wrench Adjustment
- Y Tri-Grip Handknob

- **N** 150 4500 psi (10,5 315 bar), 1000 psi (70 bar) Standard Setting
- **A** 100 3000 psi (7 210 bar), 1000 psi (70 bar) Standard Setting
- **B** 50 1500 psi (3,5 105 bar), 1000 psi (70 bar) Standard Setting
- **C** 150 6000 psi (10,5 420 bar), 1000 psi (70 bar) Standard Setting
- D 25 800 psi (1,7 55 bar), 400 psi (28 bar) Standard Setting
 E 25 400 psi (1,7 28 bar), 200 psi (14
- bar) Standard Setting
- **N** 60 800 psi (4 55 bar), 400 psi (28 bar) Standard Setting
- **Q** 60 400 psi (4 28 bar), 200 psi (14 bar) Standard Setting

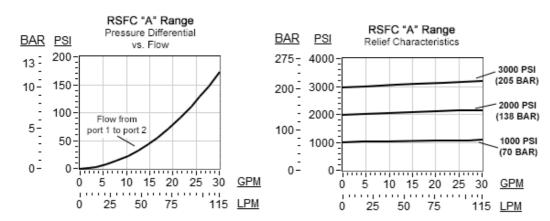
N Buna-N Standard M

Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- All 3 port sequence cartridges are physically and functionally interchangeable (i.e. same flow path, same cavity for a given frame size).
- Pilot flow continues to increase as the pressure at port 1 (inlet), relative to the pressure at port 3 (drain), rises above the valve setting.
- The main stage orifice is protected by a 150 micron stainless steel screen.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Not suitable for use in load holding applications due to spool leakage.
- W and Y controls (where applicable) can be specified with or without a special setting. When no special setting is specified, the valve is adjustable throughout its full
 range using the W or Y control. When a special setting is specified, this setting represents the maximum setting of the valve.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage
 the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES



RELATED MODELS

• RSFC8 Pilot-operated, balanced piston sequence main stage with integral T-8A control cavity

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