

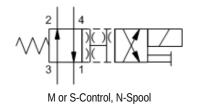


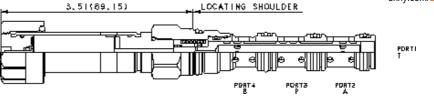
4-way, 2-position, solenoid-operated directional spool valve

SERIES 1 / CAPACITY: 40 L/min. / CAVITY: T-31A









This solenoid-operated 4-way, 2-position cartridge is a direct-acting, balanced spool directional valve.

CONFIGURATION

М	Control	Manual Override		
N	Spool Configuration	Through, Shift to Cross		
N	Seal Material	Buna-N		
(none) Coil		No coil		

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-31A
Series	1
Capacity	40 L/min.
Maximum Operating Pressure	350 bar
Response Time - Typical	50 ms
Maximum Valve Leakage at 110 SUS (24 cSt)	160 cc/min.@210 bar
Manual Override Force Requirement	33 N/100 bar @ Port 1
Manual Override Stroke	2,5 mm
Switching Frequency	15000 cycles/hr
Solenoid Tube Diameter	19 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990431007
Seal kit - Cartridge	EPDM: 990431014
Seal kit - Cartridge	Viton: 990431006
Seal and nut kit - Coil	Viton: 990770006
Model Weight	0.28 kg.

NOTES

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

CONFIGURATION OPTIONS

Model Code Example: DNDAMNN

E FPDM

V Viton

CONTROL	(M)	SPOOL CONFIGURATION	(N)	SEAL MATERIAL	(N)	COIL *

M Manual Override

X No Manual Override

- D Twist/Lock (Dual) Manual Override
- L Twist/Lock (Detent) Manual Override
- T Twist (Momentary) Manual Override
- N Through, Shift to Cross C Closed, Shift to Through D Closed, Shift to Cross
- E Cross, Shift to Closed
- H Open, Shift to Cross
- J Open, Shift to Through
- L Cross, Shift to P to A, B and T Blocked
- R Regen, Shift to Cross
- S Regen, Shift to Through
- T Tandem, Shift to Through
- U Through, Shift to Tandem
- X Cross, Shift to Through
- Y Motor, Shift to Cross
- Z Motor, Shift to Through

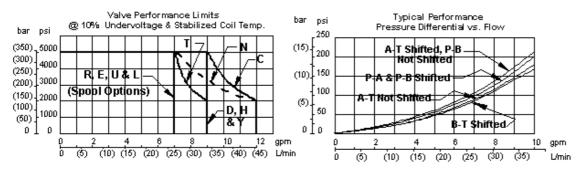
L MATERIAL	(N)	COIL	
Pupo M			

212 DIN	43650-Form A, 12 VDC
224 DIN	43650-Form A, 24 VDC
712 Twin	Lead, 12 VDC
724 Twin	Lead, 24 VDC
912 Deut	sch DT04-2P, 12 VDC
924 Deut	sch DT04-2P, 24 VDC
* Additional	l coil options are available

TECHNICAL FEATURES

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- This cartridge has several manual override choices, including no manual override. See the CONFIGURATION section. Please note: Manual override functionality is not compatible with weatherized coils.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control assembly has a mechanical life expectancy of approximately 7,000 cycles.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes that will affect the function of the cartridge.
- A wide variety of coil termination and voltage options are available, with and without surge protection. See the CONFIGURATION section.
- The solenoid's unique magnetic design results in a high efficiency solenoid, yielding high spool actuating force per Watt expended, leading to reliable valve shifting.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Coil connector options offer ratings up to IP69K. See individual coil product pages for details. Additional weatherized coils and kits are available for more complete
 environmental protection.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES



Note: Performance limits are derived with 4-way operation and symmetrical flow. For valve applications where either asymmetrical flow or 3-way operation is present, these performance limits may be reduced.

RELATED MODELS

• DNDAS 4-way, 2-position, soft shift, solenoid-operated directional spool valve