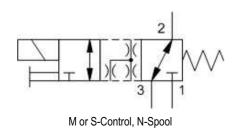
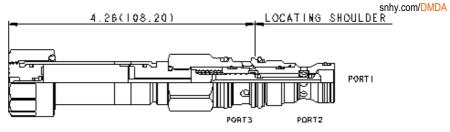




3-way, solenoid-operated directional spool valve SERIES 1 / CAPACITY: 45 L/min. / CAVITY: T-11A







This solenoid-operated 3-way, 2-position cartridge is a direct-acting, balanced spool directional valve.

### **CONFIGURATION**

M	Control	Manual Override
N	Spool Configuration	Normally Open 2 to 3, Closed 1 to 2
N	Seal Material	Buna-N
(nor	ne) Coil	No coil

# **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A
Series	1
Capacity	45 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@210 bar
Manual Override Force Requirement	33 N/100 bar @ Port 1
Manual Override Stroke	2,5 mm
Response Time - Typical	50 ms
Switching Frequency	15,000 max. cycles/hr
Solenoid Tube Diameter	19 mm
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990411007
Seal kit - Cartridge	EPDM: 990411014
Seal kit - Cartridge	Viton: 990411006
Seal and nut kit - Coil	Viton: 990770006
Model Weight	0.28 kg.

### **NOTES**

CONTROL

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

### **CONFIGURATION OPTIONS**

# Model Code Example: DMDAMNN

M	Manual	Override

- (M) SPOOL CONFIGURATION
- (N) SEAL MATERIAL
- (N) COIL \*

- X No Manual Override
- D Twist/Lock (Dual) Manual Override
- L Twist/Lock (Detent) Manual Override
- T Twist (Momentary) Manual Override
- N Normally Open 2 to 3, Closed 1 to 2
- A Normally Open 1 to 2, Closed 2 to 3
- B Normally Open 1 to 2, Closed 2 to 3, **Closed Transition**
- P Normally Open 1 to 3, Closed 1 to 2
- R Normally Open 2 to 3, Closed 1 to 2, **Closed Transition**

# N Buna-N

**E** EPDM 212 DIN 43650-Form A, 12 VDC **V** Viton 224 DIN 43650-Form A, 24 VDC 912 Deutsch DT04-2P, 12 VDC

924 Deutsch DT04-2P, 24 VDC

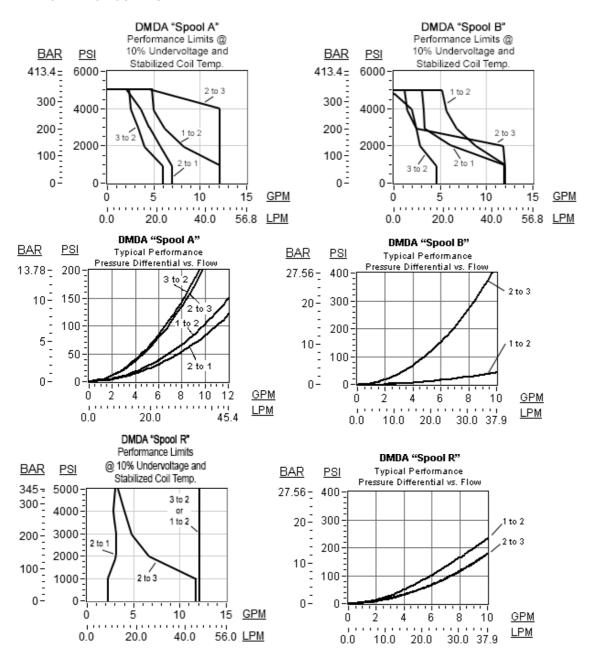
\* Additional coil options are available

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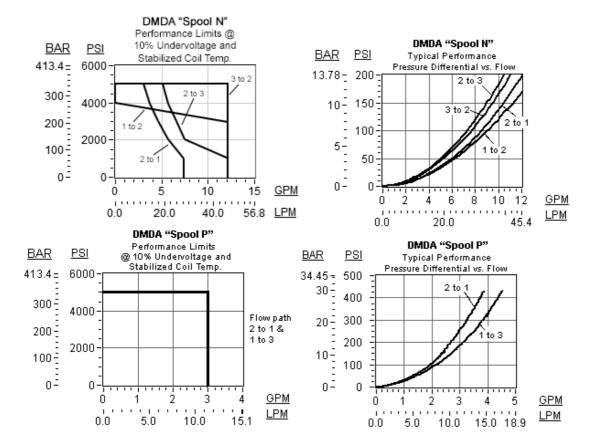
### **TECHNICAL FEATURES**

- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- Spools B and R are closed in the transition between their two positions. This results in a higher performance limit at the expense of lower capacity. When used as pilot controls, where capacity is not a factor, the closed transition will provide faster and more consistent response times.
- . This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control assembly has a mechanical life expectancy of approximately 7,000 cycles.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a
  factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes
  that will affect the function of the cartridge.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
  machining variations.

## **PERFORMANCE CURVES**



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# **RELATED MODELS**

DMDAS 3-way, soft shift, solenoid-operated directional spool valve

• DMDAZ 3-way, solenoid-operated directional spool valve with position switch

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