



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

### CARTRIDGE INSTALLATION DATA

Series	1
Cartridge Thread	M20
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Cavity	T-31A
Model Weight	0.00 kg.

### NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

### USED WITH

DSCH      DSCL      DSCO      DSCS      DSCX      DSCY      FSA A      FSAS      FSBA      FSBD  
 FSBS      FSCA      FSCD      FSCH      FSCS      LHDA      LHDT      XRCA      XROS

### TECHNICAL FEATURES

- The shelf life for this cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.