

Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

Other names for this valve include motion control valve and over-center valve.

## CONFIGURATION

<b>L</b>	Control	Standard Screw Adjustment
<b>K</b>	Functional Setting Range	1000 - 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting
<b>N</b>	Seal Material	Buna-N
<b>(none)</b>	Material/Coating	Standard Material/Coating

## TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	120 L/min.
Pilot Ratio	10:1
Maximum Recommended Load Pressure at Maximum Setting	270 bar
Maximum Setting	350 bar
Factory Pressure Settings Established at	30 cc/min.
Maximum Valve Leakage at Reseat	0,3 cc/min.
Adjustment - No. of CCW Turns from Min. to Max. Setting	3.75
Operating Characteristic	Standard
Reseat	>85% of setting
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.29 kg.

## CONFIGURATION OPTIONS

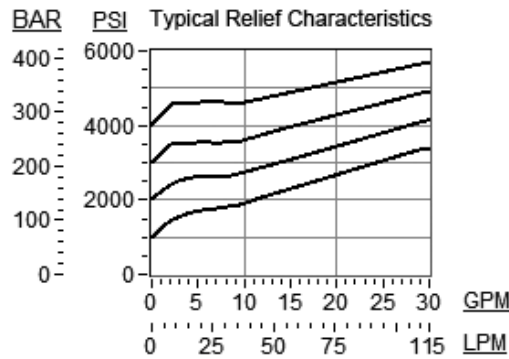
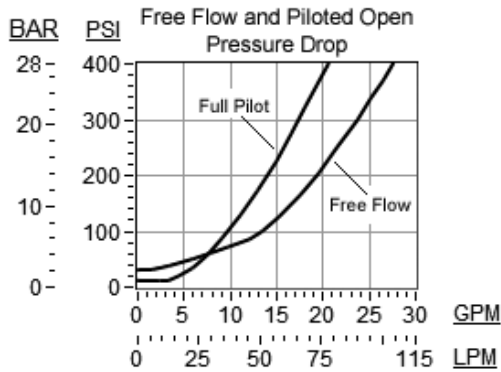
### Model Code Example: CBEHLKN

CONTROL	(L) FUNCTIONAL SETTING RANGE	(K) SEAL MATERIAL	(N) MATERIAL/COATING
<b>L</b> Standard Screw Adjustment	<b>K</b> 1000 - 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting	<b>N</b> Buna-N	Standard Material/Coating
<b>C</b> Tamper Resistant - Factory Set	<b>C</b> 2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting	<b>V</b> Viton	/AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel
	<b>D</b> 1000 - 2500 psi w/4 psi Check (70 - 175 bar w/ 0,3 bar Check), 2000 psi (140 bar) Standard Setting		
	<b>J</b> 2000 - 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting		

## TECHNICAL FEATURES

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve does not have positive seals on the pilot section and will pass up to 2 in<sup>3</sup>/min.@1000 psi (32 cc/min.@70 bar ) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## PERFORMANCE CURVES



## RELATED MODELS

- [CBEHX](#) Model