Model Rvea

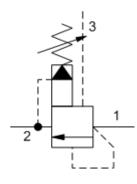
L = 2.81 (71,4) (SHOWN)

**K** = 3.06 (77,2) **C** = 2.88 (73,2)



sunhydraulics.com/model/RVEA

1



# CONFIGURATION

L	Control Standard Screw Adjustment		Ventable, pilot-operated, balanced piston relief cartridges a
W	Adjustment Range	150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting	pressure at the inlet (port 1) reaches the valve setting, the regulate the pressure. They provide a vent port (port 3) that
Ν	Seal Material	Buna-N	provide for remote control by other pilot or 2-way valves. The
/AP Material/Coating		Stainless Steel, Passivated	flow, they are smooth and quiet, and are moderately fast.

Ventable, pilot-operated, balanced piston relief cartridges are normally closed pressure regulating valves. When the pressure at the inlet (port 1) reaches the valve setting, the valve starts to open to tank (port 2), throttling flow to
 regulate the pressure. They provide a vent port (port 3) that connects between the main piston and pilot stage to provide for remote control by other pilot or 2-way valves. These valves are accurate, have low pressure rise vs.

#### **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Locating Shoulder

Cavity	T-2A			
Series	2			
Capacity	120 L/min.			
Factory Pressure Settings Established at	15 L/min.			
Maximum Operating Pressure	350 bar			
Control Pilot Flow	0,16 - 0,25 L/min.			
Maximum Valve Leakage at 110 SUS (24 cSt)	50 cc/min.@70 bar			
Response Time - Typical	10 ms			
Adjustment - No. of CW Turns from Min. to Max. setting	5 28,6 mm 61 - 68 Nm 4 mm 15 mm 9 - 10 Nm			
Valve Hex Size				
Valve Installation Torque				
Adjustment Screw Internal Hex Size				
Locknut Hex Size				
Locknut Torque				
Seal kit - Cartridge	Buna: 990202007			
Seal kit - Cartridge	EPDM: 990202014			
Seal kit - Cartridge	Polyurethane: 990002002           Viton: 990202006           0.29 kg.			
Seal kit - Cartridge				
Model Weight				

**NOTES** For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.

# **CONFIGURATION OPTIONS**

# Model Code Example: RVEALWN/AP

(L)	ADJUSTMENT RANGE (W)	SEAL MATERIAL	(N)	MATERIAL/COATING	(/AP)
	<ul> <li>W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting</li> <li>A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting</li> <li>B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting</li> <li>C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting</li> <li>D 25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting</li> <li>E 25 - 400 psi (1,7 - 28 bar), 200 psi (14</li> </ul>	N Buna-N E EPDM V Viton		/AP Stainless Steel, Passivated Standard Material/Coating /LH Mild Steel, Zinc-Nickel	
	<u>(L)</u>	<ul> <li>W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting</li> <li>A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting</li> <li>B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting</li> <li>C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting</li> <li>D 150 - 800 psi (1,7 - 55 bar), 400 psi (28</li> </ul>	W         150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting         N         Buna-N           A         100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting         E         EPDM           B         50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting         V         Viton           C         150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting         D         25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting	W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting       N Buna-N         A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting       E EPDM         B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting       V Viton         C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting       D 25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting	W 150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting       N Buna-N       /AP Stainless Steel, Passivated Standard Material/Coating         A 100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting       V Viton       /LH Mild Steel, Zinc-Nickel         B 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting       V Viton       /LH Mild Steel, Zinc-Nickel         C 150 - 6000 psi (10,5 - 420 bar), 1000 psi (70 bar) Standard Setting       D 25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting

# **TECHNICAL FEATURES**

- A remote pilot relief on port 3 (vent) will control the valve below its own setting.
- Will accept maximum pressure at port 2; suitable for use in cross port relief circuits. If used in cross port relief circuits, consider spool leakage.
- Main stage orifice is protected by a 150-micron stainless steel screen.
- Not suitable for use in load holding applications due to spool leakage.
- Back pressure on the tank port (port 2) is directly additive to the valve setting at a 1:1 ratio.

bar) Standard Setting

- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
  machining variations.

### PERFORMANCE CURVES

