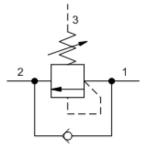
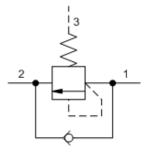
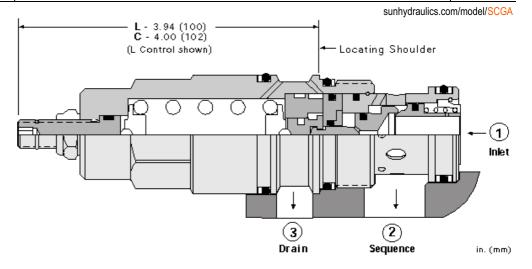
# sun hydraulics

MODEL SCGA









Direct-acting sequence valves with reverse-flow check will supply a secondary circuit with flow once the pressure at the inlet (port 1) has exceeded the valve setting. Additionally, these valves incorporate an integral check valve to provide reverse flow from port 2 (sequence) to port 1 (inlet). The pressure setting of a sequence valve controls the pressure at port 1 relative to the pressure at the drain (port 3).

#### **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-17A
Series	3
Capacity	240 L/min.
Factory Pressure Settings Established at	30 cc/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at Reseat	0,7 cc/min.
Check Cracking Pressure	1,7 bar
Response Time - Typical	2 ms
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	31,8 mm
Valve Installation Torque	203 - 217 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990017007
Seal kit - Cartridge	Polyurethane: 990017002
Seal kit - Cartridge	Viton: 990017006
Model Weight	0.72 kg.

### **CONFIGURATION OPTIONS**

CONTROL

## Model Code Example: SCGALAN

N Buna-N

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Viton

## (A) SEAL MATERIAL (

(N) MATERIAL/COATING

L Standard Screw Adjustment C Tamper Resistant - Factory Set A 500 - 3000 psi (35 - 210 bar), 1000 psi (70 bar) Standard Setting

(L) ADJUSTMENT RANGE

- W 800 4500 psi (55 315 bar), 1000 psi (70 bar) Standard Setting
- B 300 1500 psi (20 105 bar), 1000 psi (70 bar) Standard Setting
- C 2000 6000 psi (140 420 bar), 2000 psi (140 bar) Standard Setting
- D 200 800 psi (14 55 bar), 400 psi (28 bar) Standard Setting
- E 100 400 psi (7 28 bar), 200 psi (14 bar) Standard Setting

Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

## **TECHNICAL FEATURES**

- All 3 port sequence cartridges are physically and functionally interchangeable (i.e. same flow path, same cavity for a given frame size).
- Although this is a zero pilot flow valve, port 3 (drain) must be connected to maintain a pressure reference in the control chamber. If port 3 is blocked, reciprocating seal weepage will cause the valve to malfunction.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Suitable for use in load holding applications.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
  machining variations.

## PERFORMANCE CURVES

