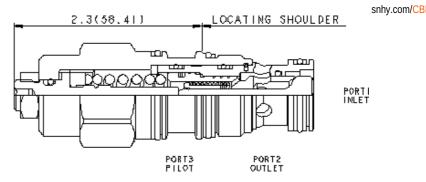


3-Port Non-vented

#### CONFIGURATION

L	Control	Standard Screw Adjustment	,
С	Functional Setting Range	2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting	
Ν	Seal Material	Buna-N	•
(none) Material/Coating		Standard Material/Coating	•



Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio.

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Other names for this valve include motion control valve and over-center valve.

#### **TECHNICAL DATA**

Cavity T-2A Series 2 Capacity 120 L/min. Pilot Ratio 4.5:1 Maximum Recommended Load Pressure at Maximum Setting 270 bar 350 bar Maximum Setting Factory Pressure Settings Established at 30 cc/min. Maximum Valve Leakage at Reseat 0,3 cc/min. Adjustment - No. of CCW Turns from Min. to Max. Setting 3.75 **Operating Characteristic** Standard Reseat >85% of setting Valve Hex Size 28,6 mm 61 - 68 Nm Valve Installation Torque Adjustment Screw Internal Hex Size 4 mm Locknut Hex Size 15 mm Locknut Torque 9 - 10 Nm Seal kit - Cartridge Buna: 990202007 Seal kit - Cartridge EPDM: 990202014 Seal kit - Cartridge Polyurethane: 990002002 Seal kit - Cartridge Viton: 990202006 0.29 kg. Model Weight

#### **CONFIGURATION OPTIONS**

## Model Code Example: CBEGLCN

CONTROL	(L) FUNCTIONAL SETTING RANGE (C) SEAL MATERIAL	(N) MATER
<ul> <li>L Standard Screw Adjustment</li> <li>C Tamper Resistant - Factory Set</li> </ul>	C       2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting       N       Buna-N         J       2000 - 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting       V       Viton         D       1000 - 2500 psi w/4 psi Check (70 - 175 bar w/ 0,3 bar Check), 2000 psi (140 bar) Standard Setting       D       N	Sta /AP Sta /LH Mil

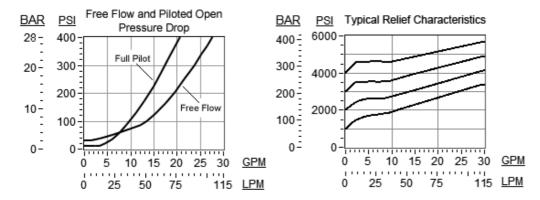
RIAL/COATING

tandard Material/Coating Stainless Steel, Passivated Aild Steel, Zinc-Nickel

## **TECHNICAL FEATURES**

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve does not have positive seals on the pilot section and will pass up to 2 in<sup>3</sup>/min.@1000 psi (32 cc/min.@70 bar) between port 2 and port 3. This is a
  consideration in master-slave circuits and in the leak testing of valve-cvlinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
  machining variations.

## PERFORMANCE CURVES



# **RELATED MODELS**

• CBEGX Fixed setting, 4.5:1 pilot ratio, standard capacity counterbalance valve