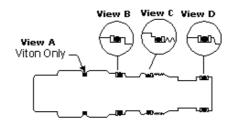


SERIES 2 / CAVITY: T-2A



snhy.com/990302006



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

CARTRIDGE INSTALLATION DATA

Series	2
Cartridge Thread	1"-14 UNS
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Cavity	T-2A
Model Weight	0.00 kg.

NOTES

- Install back-up rings and O-rings as shown in views.
- See installation variations for models associated with alternative installation views.
- · When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge be sure to torque to recommended value.
- During 1985, SUN made a running change of all external seals on Series 2 cartridges (1-1/8 in. (28,6 mm) hex, 1-14 thd). The seals were changed from 3/32 in. (2,62 mm) c/s to 1/16 in (1,7/8 mm) c/s o-rings and backup rings.

USED WITH

CAEA CAEG CAEK CAEL

TECHNICAL FEATURES

• The shelf life for this cartridge seal kit is twenty years from date of purchase. This date will be printed on the kit packaging.