



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

CARTRIDGE INSTALLATION DATA

Series	4
Cartridge Thread	M48
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Cavity	T-24A
Model Weight	0.01 kg.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

USED WITH

CVIV	CWIA	CWIG	CWIK	CWIL	DKJP	DKJR	DKJR8	DKJS	DOJP
DOJR	DOJR8	DOJS	FKHA	FKHB	FKIA	FKIB	FVFA	FVFA8	MWIA
MWIA X	MWIB	MWIBX	MWIG	MWIGX	MWIM	PSJT	PVJA	PVJA8	PVJB
PVJD	RVID	RVID8	XQCA	XQOA	XQOC				

TECHNICAL FEATURES

- The shelf life for this cartridge seal kit is twenty years from date of purchase. This date will be printed on the kit packaging.