



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

CARTRIDGE INSTALLATION DATA

Series	4
Cartridge Thread	M48
Valve Hex Size	41,3 mm
Valve Installation Torque	474 - 508 Nm
Cavity	T-19A
Model Weight	0.00 kg.

NOTES

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.

USED WITH

CBHA	CBHG	CBIA	CBIB	CBIG	CBIH	CBIL	CBII	CKIB	CKID
CKIV	CNID	CNJE	COJA	COKA	CXIE	CXJC	DKJC	DKJD	DOJC
DOJD	FRFA	LKJC	LKJCZ	LOJA	LOJA8	LOJB	LOJB8	LOJC	LOJCZ
LOJD	LOJD8	LOJO	LOJOZ	LOKA	LOKA8	LOKB	LOKB8	LOKC	LOKCZ
LOKD	LOKD8	LOKO	LOKOZ	LPJA	LPJA8	LPJC	LRJA	LRJC	MBIA
MBIAX	MBIB	MBIBX	MBIG	MBIGX	PBJB	PBJB8	PBJC	PBJF	PBJF8
PPJB	PPJB8	PPJC	PPJF	PPJF8	PRJB	PRJR	RSJC	RSJC8	RSJE
RVIA	RVIB	SCIA	SQJB	XJBA	XJCA	XJOA	XJOB	XJOC	

TECHNICAL FEATURES

- The shelf life for this cartridge seal kit is ten years from date of purchase. This date will be printed on the kit packaging.