

CONFIGURATION

X	Control	Not Adjustable
D	Cracking Pressure	50 psi (3,5 bar)
N	Seal Material	Buna-N
(none)	Material/Coating	Standard Material/Coating

These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	200 L/min.
Max. Operating Press.	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.
Pilot Volume Displacement	1,1 cc
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	0,53 mm
Valve Hex Size	28,6 mm
Valve Installation Torque	61 - 68 Nm
Seal kit - Cartridge	Buna: 990202007
Seal kit - Cartridge	Polyurethane: 990002002
Seal kit - Cartridge	Viton: 990202006
Model Weight	0.22 kg.

CONFIGURATION OPTIONS

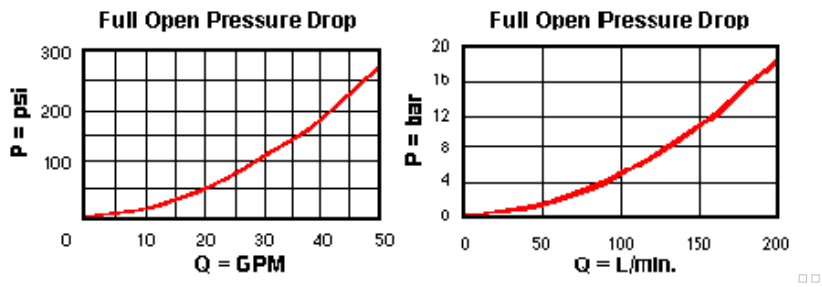
Model Code Example: LOFAXDN

CONTROL	(X) CRACKING PRESSURE	(D) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	D 50 psi (3,5 bar)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated

TECHNICAL FEATURES

- These valves have positive seals between port 2 and the pilot area.
- These valves open quickly when vented. Time to close is difficult to predict as it is dependent on the rate of flow and the pressure drop created as it closes.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES



RELATED MODELS

- [LOFA8](#) Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port 1 and integral T-8A control cavity