MODEL
4-way, 2-position, pilot-to-shift, detented, directional valve
DCED


CONFIGURATION

| $\mathbf{X}$ | Control | Standard Pilot |
| :--- | :--- | :--- |
| $\mathbf{H}$ | Spool Configuration | Open Crossover |
| $\mathbf{N}$ | Seal Material | Buna-N |
| (none) | Material/Coating | Standard Material/Coating |



Two-position, detented, 4-way directional cartridges are 6-port directional valves that can be configured with up to 3 different spool options. The supply port is port 3 and all ports will accept 5000 psi ( 350 bar). Capacity for these pilot-to-shift valves is dependent on the spool type specified.

TECHNICAL DATA
NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

| Cavity | T-63A |
| :--- | :--- |
| Series | 3 |
| Capacity | $160-240 \mathrm{~L} / \mathrm{min}$. |
| Minimum Pilot Pressure Required to Shift Valve | 9 bar |
| Max. Op. Press. | 350 bar |
| Maximum Valve Leakage at 110 SUS (24 cSt) | $30 \mathrm{cc} / \mathrm{min}$ @ 70 bar |
| Pilot Volume Displacement | $5,6 \mathrm{cc}$ |
| Valve Hex Size | $31,8 \mathrm{~mm}$ |
| Valve Installation Torque | $203-217 \mathrm{Nm}$ |
| Seal kit - Cartridge | Buna: 990063007 |
| Seal kit - Cartridge | Polyurethane: 990063002 |
| Seal kit - Cartridge | Viton: 990063006 |
| Model Weight | 0.84 kg. |

## CONFIGURATION OPTIONS

## Model Code Example: DCEDXHN

(H) SEAL MATERIAL
(N) MATERIAL/COATING

X Standard Pilot
H Open Crossover
C Blocked Crossover
X $P$ to $B$ and $A$ to $T$ Crossover

Standard Material/Coating
IAP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

## TECHNICAL FEATURES

- All ports will accept 5000 psi ( 350 bar), including the $x$ and $y$ pilot ports (port 5 and port 6 ).
- Leakage listed in technical data is for each path.
- The pilot ports, 5 and 6 , are positively sealed from the work ports.
- Hardened spool and sleeve provide consistent and low spool leakage rates and excellent wear characteristics.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.


## PERFORMANCE CURVES



