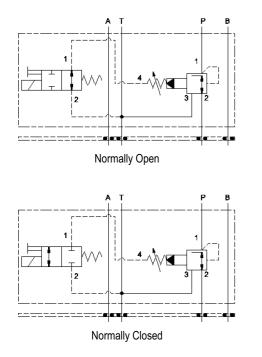


Model <mark>Xrim</mark>

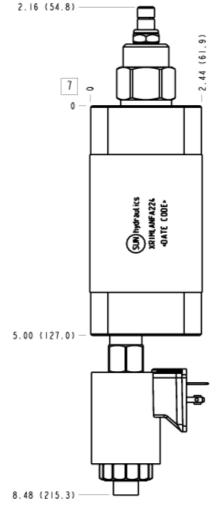


sunhydraulics.com/model/XRIM



CONFIGURATION

L	Control	Standard Screw Adjustment	
A	Minimum Control Pressure		
Ν	Seal Material	Buna-N	
F	Solenoid Designation	740 Coil-Normally Open (with PVFA8 primary cartridge, Pilot-operated, pressure reducing/relieving main stage with integral T-8A control cavity and drain to port 4)	
A	Port and Material Designation	A Aluminum	
224	4 Coil	DIN 43650 3 pin (Hirschman) 24 VDC	



This sandwich valve assembly consists of an externally drained reducer/reliever on P with a normally-closed solenoid valve on the drain. This package is meant to provide a dual pressure function. This assembly is available in both normally open H option and normally closed C option. When the solenoid valve is open the reducer/reliever controls the pressure at P; closing the solenoid causes the pressure to increase to system pressure.

TECHNICAL DATA

Body Type	Sandwich
Interface	ISO 05
Capacity	20 gpm
Body Features	On P
Stack Height	2.49 in.
Seal Plate Included (see notes)	Yes
Model Weight	4.26 lb.

NOTES

- Stack height value in technical data table includes seal retainer plate.
 - Please consider stack requirements when choosing a coil. Sun explosion proof coils are larger than other coils and may interfere with components above or below this manifold. A tap in manifold can be used to add additional clearance.
 - For detailed information regarding the cartridges contained in this assembly, click on the models codes shown in the Included Components tab.
 - Important: Carefully consider the maximum system pressure. The pressure rating of the manifold is dependent on the manifold material, with the port type/size a secondary consideration. Manifolds constructed of aluminum are not rated for pressures higher than 3000 psi (210 bar), regardless of the port type/size specified.

(N)

(F)

OPTION SELECTION EXAMPLE: XRIMLANFA224

MINIMUM CONTROL PRESSURE (A) SEAL MATERIAL L Standard Screw Adjustment A 100 - 3000 psi (7 - 210 bar), 200 psi (14 bar) N Buna-N V Viton

SOLENOID DESIGNATION

F 740 Coil-Normally Open (with PVFA primary cartridge, Pilot-operated, pressure reducing/relieving valve with drain to port 4)

U 740 Coil-Normally Closed (with PVFA primary cartridge, Pilot-operated, pressure reducing/relieving valve with drain to port 4)

F 740 Coil-Normally Open (with PVFA8 primary cartridge, Pilot-operated, pressure reducing/relieving main stage with integral T-8A control cavity and drain to port 4)

U 740 Coil-Normally Closed (with PVFA8 primary cartridge, Pilot-operated, pressure reducing/relieving main stage with integral T-8A control cavity and drain to port 4)

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COIL *	(224)
224 DIN 43650 3 pin (Hirschman) 24 VDC	
No Coil	
* Additional coil options are available	

INCLUDED COMPONENTS

Part	Description	Quantity
500-001-014*	O-Ring	5
700-001*	Seal Plate	1
850-004-188*	Plug	1
850-004-218*	Plug	1
DTAFMHN224	Cartridge	1
PVFALAN	Cartridge - Primary	1

TECHNICAL FEATURES

- This assembly is well suited to loading and unloading a pump.
- The nature of a vented relief is that it brings the pressure up in a smooth manner. Unloading is abrupt.

MANIFOLD FACES

FACE GRID

1	2	3	4
5	6	7	8
9	10	11	12



