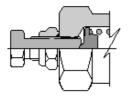
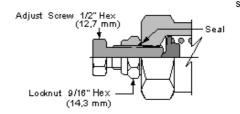


MODEL 991006



sunhydraulics.com/model/991006





Sun offers a selection of both general purpose and special purpose adjustment controls. General purpose controls are for use in systems where adjustments may be changed after installation. Sun's L control option is a general purpose control which is specified at time of order. An L control field replacement kit is available for certain older model counterbalance cartridges. Special purpose controls are for use in systems where adjustment is seldom changed after installation and include the F and J control options.

TECHNICAL DATA

Title	Adjustment Screw Kit
Cartridge Control	F Control
For Cartridge Models	All Models with F Control
Material	Zinc Plated Steel
Model Weight	0.05 lb.

NOTES

To assure a complete seal on the stem, release all pressure on the cartridge after setting. Then tighten locknut (and cap, on J).

INCLUDED COMPONENTS

Part	Description	Quantity
325-020	Adjustment Screw	1
350-003	Locknut	1
550-015	O-Ring	1
999-991-006	Literature	1

TECHNICAL FEATURES

- F and J Control Kits: To assure a complete seal on the stem release all pressure on the cartridge after setting. Then tighten locknut (and cap, on J).
- F Control Kit: A stem seal o-ring is provided for under the locknut. The adjustment screw is not retained. Overset protection is provided; the spring can not go solid.
- F and J Control Kits: For use in systems where adjustment is seldom changed after installation.
- The installation of this kit is intended to be permanent. Once assembled to the cartridge, it cannot be easily readjusted or disassembled.

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