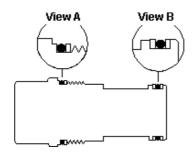
Series 4 - T-18A cavity, EPDM, cartridge seal kit

**SERIES 4 / CAVITY: T-18A** 



sunhydraulics.com/model/990018014



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

## **TECHNICAL DATA**

Series	4			
Cartridge Thread	M48			
Valve Hex Size	1 5/8 in.			
Valve Installation Torque	350 - 375 lbf ft			
Cavity	T-18A			

## **NOTES**

- Install back-up rings and O-rings as shown in views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge be sure to torque to recommended value.
- Cartridges with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.

## **USED WITH**

CXID	CXJA	CXKA	DFFA8	DFFB	FDFA	FLJA	FXFA	NCGB	NFFC
NFFD	RPKC	RPKC8	XKCA	XKOA					

## **TECHNICAL FEATURES**

- EPDM seals have no limited shelf life.
- EPDM seals are purple in color for easy stock and field identification.

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