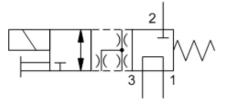




3-way, solenoid-operated directional spool valve SERIES 1 / CAPACITY: 45 L/min. / CAVITY: T-11A



sunhydraulics.com/model/DMDA



M or S-Control, P-Spool

## **CONFIGURATION**

М	Control	Manual Override
Р	Spool Configuration	Normally Open 1 to 3, Closed to 2
N	Seal Material	Buna-N
(none) Coil		No coil

This solenoid-operated 3-way, 2-position cartridge is a direct-acting, balanced spool directional valve.

#### **TECHNICAL DATA**

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-11A	
Series	1	
Capacity	45 L/min.	
Maximum Operating Pressure	350 bar	
Maximum Valve Leakage at 110 SUS (24 cSt)	80 cc/min.@210 bar	
Manual Override Force Requirement	33 N/100 bar @ Port 1	
Manual Override Stroke	2,5 mm	
Response Time - Typical	50 ms	
Switching Frequency	15,000 max. cycles/hr	
Solenoid Tube Diameter	19 mm	
Valve Hex Size	22,2 mm	
Valve Installation Torque	41 - 47 Nm	
Seal kit - Cartridge	Buna: 990411007	
Seal kit - Cartridge	EPDM: 990411014	
Seal kit - Cartridge	Viton: 990411006	
Seal and nut kit - Coil	Viton: 990770006	
Model Weight	0.34 kg.	

### **NOTES**

- Please verify cartridge clearance requirements when choosing a Sun manifold. Different valve controls and coils require different clearances.
- An additional 2.00 inches (50,8 mm) beyond the valve extension is needed for coil installation and removal.

### **CONFIGURATION OPTIONS**

# Model Code Example: DMDAMPN

CONTROL	(M)	SPOOL CONFIGURATION (P)	SEAL MATERIAL
M Manual Override		P Normally Open 1 to 3, Closed 1 to 2	<b>N</b> Buna-N
X No Manual Override		A Normally Open 1 to 2, Closed 2 to 3	E EPDM
D Twist/Lock (Dual) Manual Override		N Normally Open 2 to 3. Closed 1 to 2	V Viton

L Twist/Lock (Detent) Manual OverrideT Twist (Momentary) Manual Override

lanual Override

B Normally Open 1 to 2, Closed 2 to 3,
Closed Transition

D Normally Open 2 to 2, Closed 1 to 2

**R** Normally Open 2 to 3, Closed 1 to 2, Closed Transition

N Buna-N	No coil
<b>E</b> EPDM	212 DIN 43650-Form A, 12 VDC
<b>V</b> Viton	224 DIN 43650-Form A, 24 VDC
	912 Deutsch DT04-2P, 12 VDC
	924 Deutsch DT04-2P, 24 VDC
	* Additional coil ontions are available

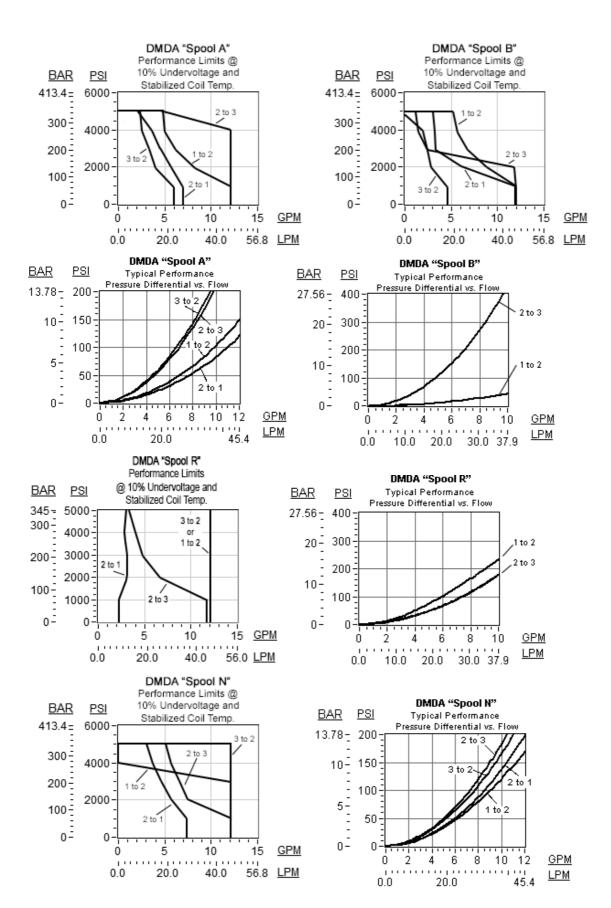
(N) COIL \*

#### **TECHNICAL FEATURES**

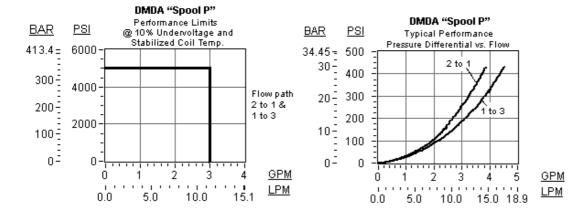
- The solenoid tube assembly is fatigue rated for 5000 psi (350 bar) service.
- Spools B and R are closed in the transition between their two positions. This results in a higher performance limit at the expense of lower capacity. When used as
  pilot controls, where capacity is not a factor, the closed transition will provide faster and more consistent response times.
- This valve is direct actuated and requires no minimum hydraulic pressure for operation.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- On models equipped with the D or L control, the detent mechanism in the manual override is meant for temporary actuation. The D, L and T manual control
  assemblies have a mechanical life expectancy of approximately 7,000 cycles.
- This valve utilizes a wet armature design. This means that the working fluid surrounds the armature and is exposed to the heat generated by the coil. This can be a
  factor if the coil is energized for long periods of time. Some fluids, notably water/glycol mixtures, break down at these temperatures over time and form varnishes
  that will affect the function of the cartridge.
- Coils are interchangeable with other Sun Series 1 solenoid products and can be mounted on the tube in either direction.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## PERFORMANCE CURVES

© 2020 Sun Hydraulics



© 2020 Sun Hydraulics 2 of 3



## **RELATED MODELS**

- DMDAS 3-way, soft shift, solenoid-operated directional spool valve
   DMDAZ 3-way, solenoid-operated directional spool valve with position switch

© 2020 Sun Hydraulics 3 of 3