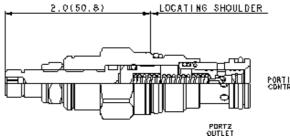


sunhydraulics.com/model/F

2)(1



PORTI CONTROLLED FLOW INLET

CONFIGURATION

L	Control	Tuning Adjustment	
A	Setting Range	Replaceable Orifice .1 - 6 gpm (0,4 - 23 L/min.)	
N	Seal Material	Buna-N	
(none) Material/Coating		Standard Material/Coating	

Fixed-orifice, pressure-compensated flow controls provide precise flow regulation for meter-in or meter-out applications where there may be wide pressure fluctuations. The flow setting is specified by the user and is set at the factory.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-13A
Series	1
Capacity	23 L/min.
Maximum Operating Pressure	350 bar
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990010007
Seal kit - Cartridge	EPDM: 990010014
Seal kit - Cartridge	Polyurethane: 990010002
Seal kit - Cartridge	Viton: 990010006
Model Weight	0.14 kg.

CONFIGURATION OPTIONS

Model Code Example: FXCALAN

CONTROL	(L) SETTING RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Tuning Adjustment	A Replaceable Orifice .1 - 6 gpm	(0,4 - 23 N Buna-N	Standard Material/Coating
X Not Adjustable	L/min.)	E EPDM	/AP Stainless Steel, Passivated
K Handknob		V Viton	/LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Customer must specify a flow rating. Factory set flow ratings are within +/- 10% of the requested setting.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- The sharp-edged orifice design minimizes flow variations due to viscosity changes.
- The tuneable control option provides +/- 25% variation from the nominal factory pre-set flow. Turn the adjustment clockwise to increase.
- All 2-port flow control cartridges are physically and functionally interchangeable (i.e. same flow path, same cavity for a given frame size). However, cartridge extension dimensions from the mounting surface may vary.
- Corrosion resistant cartridge values are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES

