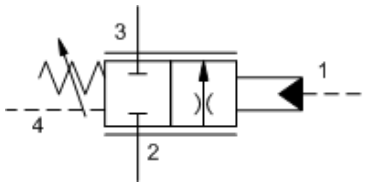
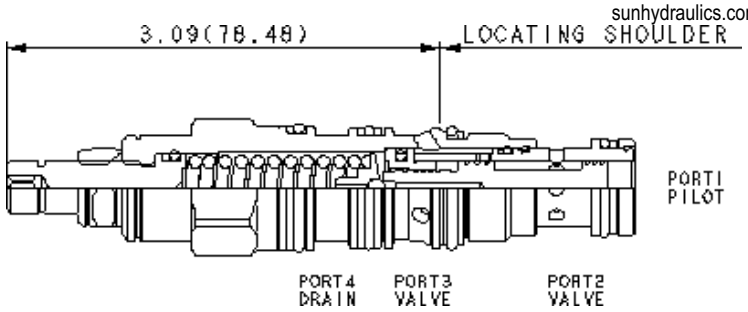
MODEL
FKBA

2-way, pilot-shifted, proportional throttle
SERIES 1 / CAPACITY: 20 L/min. / CAVITY: T-21A

sunhydraulics.com/model/FKBA





CONFIGURATION

L	Control	Tuning Adjustment
C	Spool Configuration	Normally Closed
N	Seal Material	Buna-N
(none)	Material/Coating	Standard Material/Coating

This valve is a 2-way, 2-position proportional throttle. Ports 2 and 3 are normally closed. Pilot pressure at port 1 creates a metering orifice between port 2 and 3 that is proportional to the pressure at 1. The force balance of the flow forces, spring and pilot pressure results in a degree of partial self-compensation as the load pressure changes.

Pressure at port 4 directly opposes pressure at port 1.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	20 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	30 cc/min.@70 bar
Pilot Volume Displacement	0,33 cc
Minimum Pilot Pressure to Operate	7 bar
Hysteresis	± 2 %
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Adjustment Screw Internal Hex Size	4 mm
Locknut Hex Size	15 mm
Locknut Torque	9 - 10 Nm
Seal kit - Cartridge	Buna: 990021007
Seal kit - Cartridge	EPDM: 990021014
Seal kit - Cartridge	Polyurethane: 990021002
Seal kit - Cartridge	Viton: 990021006
Model Weight	0.19 kg.

CONFIGURATION OPTIONS

Model Code Example: FKBALCN

CONTROL (L)	SPOOL CONFIGURATION (C)	SEAL MATERIAL (N)	MATERIAL/COATING
L Tuning Adjustment	**C** Normally Closed	**N** Buna-N	Standard Material/Coating
X Not Adjustable		**E** EPDM	**/AP** Stainless Steel, Passivated
		V Viton	

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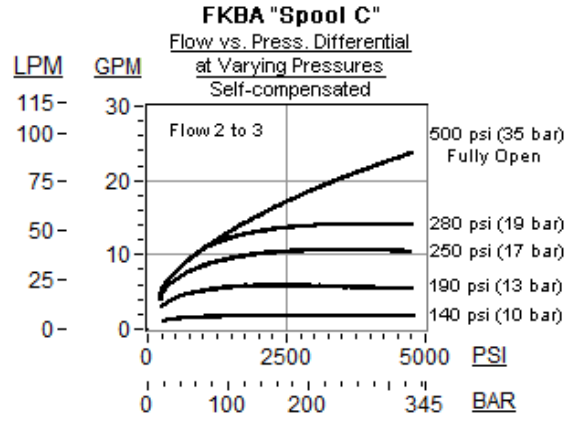
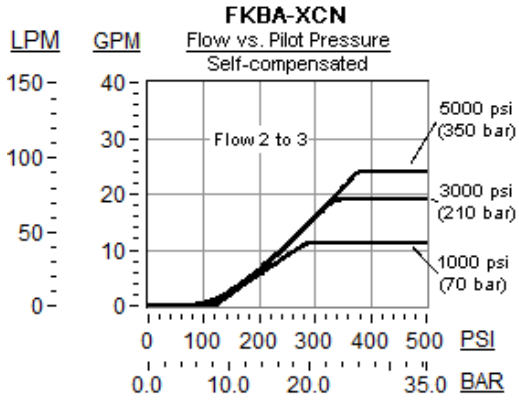
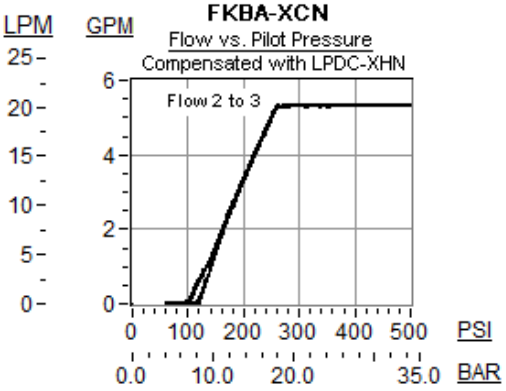
TECHNICAL FEATURES

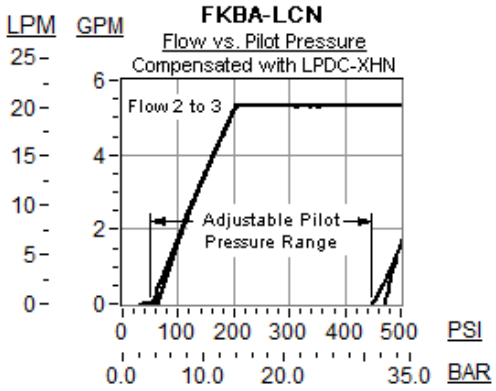
- An optional tuning adjustment (L control) is offered to vary the pilot pressure required to control flow. The tuning adjustment provides a means to manually increase or decrease flow at a given pilot pressure. The adjustment range is 50 - 450 psi (3,5 - 30 bar), 100 psi (7 bar) Standard Setting.
- These valves may be pressure compensated by an external, modulating, logic element. Use LR_C-XHN for a bypass circuit or LP_C-XHN for a restrictive circuit.
- The valve provides a degree of self-compensation and may be used as a flow control. To increase the accuracy of flow control, an external, modulating, logic element can be used to maintain a constant flow over a wider range of flows and pressures. See performance curves for additional information.
- Ports 1 and 4 should be limited to 500 psi (35 bar).
- Pressure at port 4 directly opposes pressure at port 1.
- Accurate pressure compensated control requires that a constant pressure differential be maintained across the valve.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

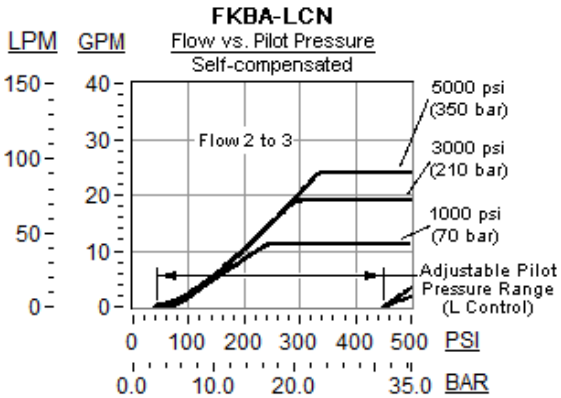
PERFORMANCE CURVES











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