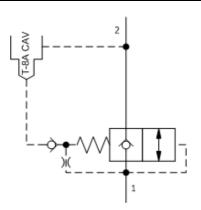
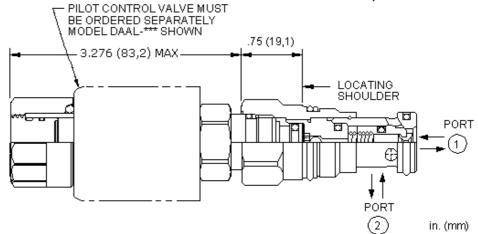
SERIES 1 / CAPACITY: 60 L/min. / CAVITY: T-13A



sunhydraulics.com/model/DFCA8





CONFIGURATION

D	Cracking Pressure	50 psi (3,5 bar)
N	Seal Material	Buna-N
(none) Material/Coating		Standard Material/Coating

This valve is a 2-position, 2-way poppet cartridge that incorporates an integral pilot control cavity. It controls flow from port 1 to port 2, exhibits extremely low leakage rates and will accept 5000 psi (350 bar) at both ports. Installing a pilot solenoid cartridge in the T-8A cavity results in a high-flow directional valve. Other pilot options include manual, hydraulic and pneumatic pilot cartridges.

TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-13A
Series	1
Capacity	60 L/min.
Maximum Operating Pressure	350 bar
Maximum Valve Leakage at 110 SUS (24 cSt)	0,7 cc/min.@350 bar
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	27 - 33 Nm
Response Time - Typical	see pilot control ms
Valve Hex Size	22,2 mm
Valve Installation Torque	41 - 47 Nm
Seal kit - Cartridge	Buna: 990310007
Seal kit - Cartridge	Viton: 990310006
Model Weight	0.09 kg.

NOTES

Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

CONFIGURATION OPTIONS

Model Code Example: DFCA8DN

CRACKING PRESSURE

(D) SEAL MATERIAL

(N) MATERIAL/COATING

D 50 psi (3,5 bar)

N Buna-N V Viton Standard Material/Coating

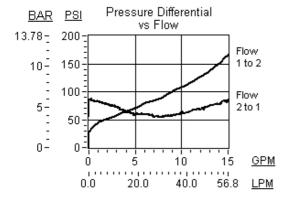
/AP Stainless Steel, Passivated

TECHNICAL FEATURES

- NOTE: The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the directional cartridge via the T-8A cavity. These pilot control
 cartridges are sold separately and include solenoid operation, air pilot operation, and hydraulic pilot operation. See Pilot Control Cartridges.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge
 machining variations.

PERFORMANCE CURVES

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RELATED MODELS

• <u>DFCA</u> 2-way, 2-stage, solenoid-operated directional poppet valve - flow 1-2

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