



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

## CARTRIDGE INSTALLATION DATA

|                           |            |
|---------------------------|------------|
| Series                    | 2          |
| Cartridge Thread          | 1"-14 UNS  |
| Valve Hex Size            | 28,6 mm    |
| Valve Installation Torque | 61 - 68 Nm |
| Cavity                    | T-2A       |
| Model Weight              | 0.00 kg.   |

### NOTES

- Install back-up rings and O-rings as shown in views.
- See installation variations for models associated with alternative installation views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge - be sure to torque to recommended value.
- During 1985, SUN made a running change of all external seals on Series 2 cartridges (1-1/8 in. (28,6 mm) hex, 1-14 thd). The seals were changed from 3/32 in. (2,62 mm) c/s to 1/16 in (1,7/8 mm) c/s o-rings and backup rings.

## USED WITH

CAEA CAEG CAEK CAEL

## TECHNICAL FEATURES

- The shelf life for this cartridge seal kit is twenty years from date of purchase. This date will be printed on the kit packaging.